16 Shaft

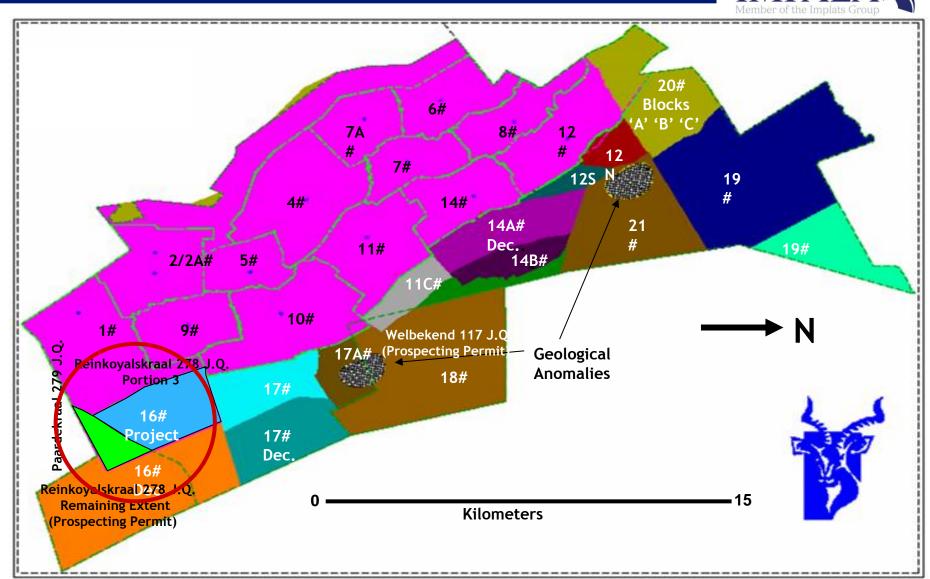
5 December 2013





Impala Lease Area





No 16 Shaft History



- 1993 The initial study started
- 2000 The project (conceptual phase)
 Order of Magnitude Estimate (OME)
- 2004 Complete the detailed feasibility with Control Budget Estimate (CBE)
- 2013 21 June Beneficial Hand Over Cold Commissioning

24 September 2004: 16 Shaft site





First Construction: 28 September 2004





Box Cut October 2004 – 17 March 2005





Shaft Progress January 2005 – 17 March 2007





IPS Development November 2006 – 26 October 2007





Station Cutting





Compressors: 23 August 2007





Refrigeration Plant: 16 April 2008





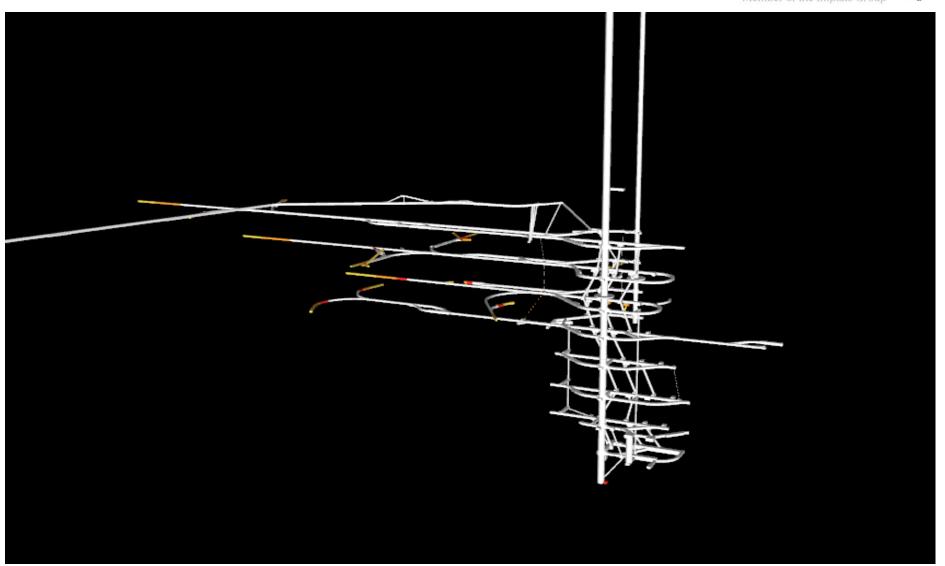
Shaft Equipping: October 2011





Development Vent shaft: October 2011





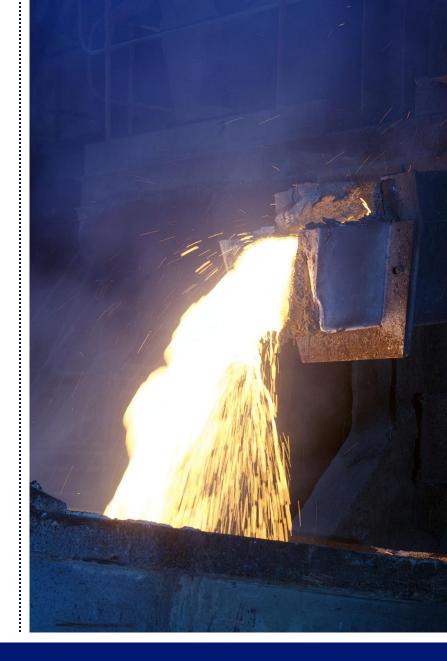
Beneficial Hand Over: 21 June 2013





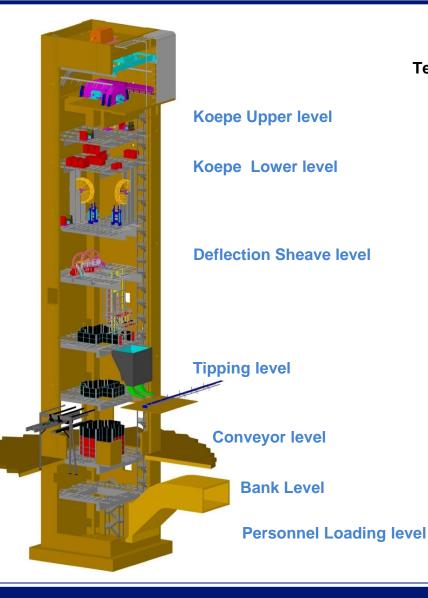
Shaft Structure and Layout





Head frame & Shaft Cross-Section





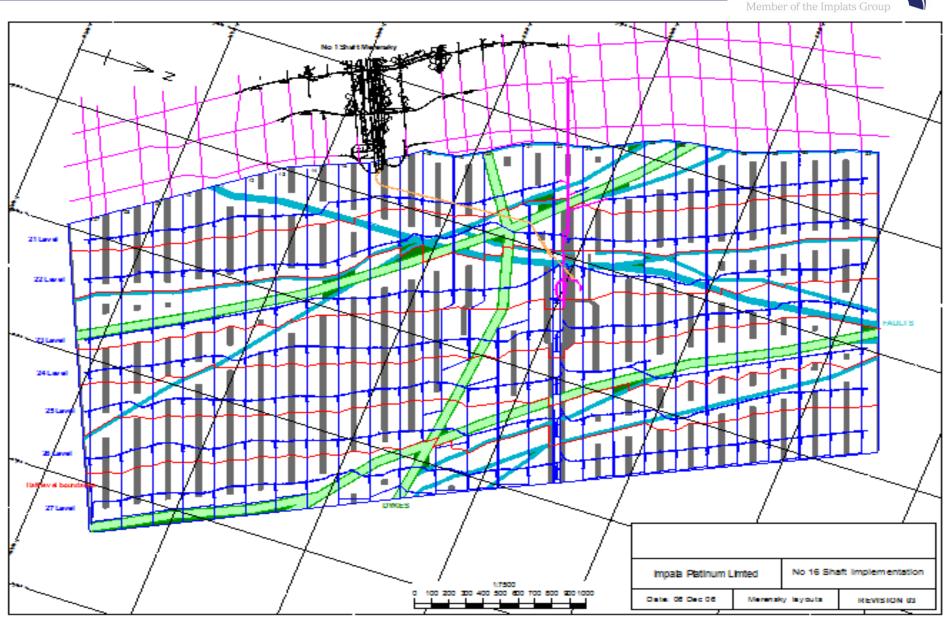
Technical specifications

		Rock Wind	<u>ler</u>	Man Winder
_	Pay load	25 000 kg		22 500 kg
_	Conveyance mass	26 500 kg	l	31 000 kg
_	Length of wind	1640 m		1601 m
_	Rope speed	16 m/s		16 m/s
_	Drum diameter.	6.5 m		6.5 m
_	Number of head ro	pes 4		4
_	Monthly production	n (dry tons	s)	262 829 t/m
_	Shift capability	24	88 persons/h	r – 300 /trip



No 16 Shaft Merensky





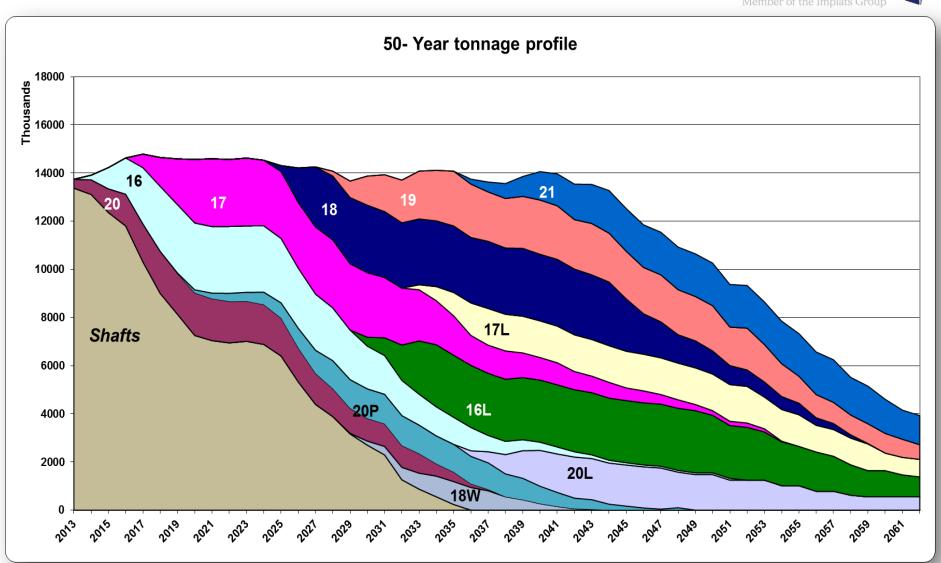
No 16 Shaft UG2





Impala production profile





Project Challenges





1) Rock Engineering – Shotcrete



19 October 2007:

A shotcrete specification was issued to keep the shotcrete within 15m from the advancing face. This should take place concurrent.

26 June 2008:

A second shotcrete specification was issued to apply on the face shotcrete for all the development ends.

Impact on both quantity and cycle time.

2) Hex River Fault





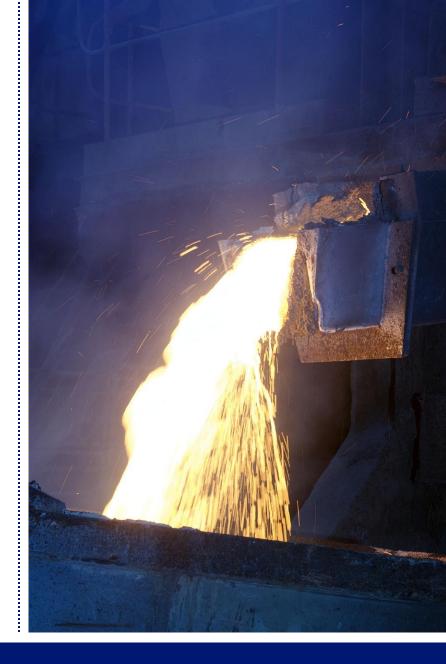
3) Accelerated Corrosion





Current Status





Safety Statistics



Achievements:

- 1 Million Fatality free shifts on 1 August 2011
- 2 Million Fatality free shifts on 13 Mach 2013

	Quarter 4 - 2013	Quarter 1 - 2014	YTD	PTD
LTIFR	0.52	2.37	2.31	4.51
Reportable Frequency Rate	0.52	0.59	0.46	2.65

Key Dates



21 June 2013: Beneficial hand over: RSV to Impala

02 July 2013: Temporary licence: Man winder

10 July 2013: Shaft Sinkers handover 21 to 24 level to Impala

17 July 2013: The first development meter blasted by Impala

24 July 2013: The first stope ca blasted by impala

5 Aug 2013: Temporary licence: Rock winder

30 Sept 2013: Full licence: Man winder

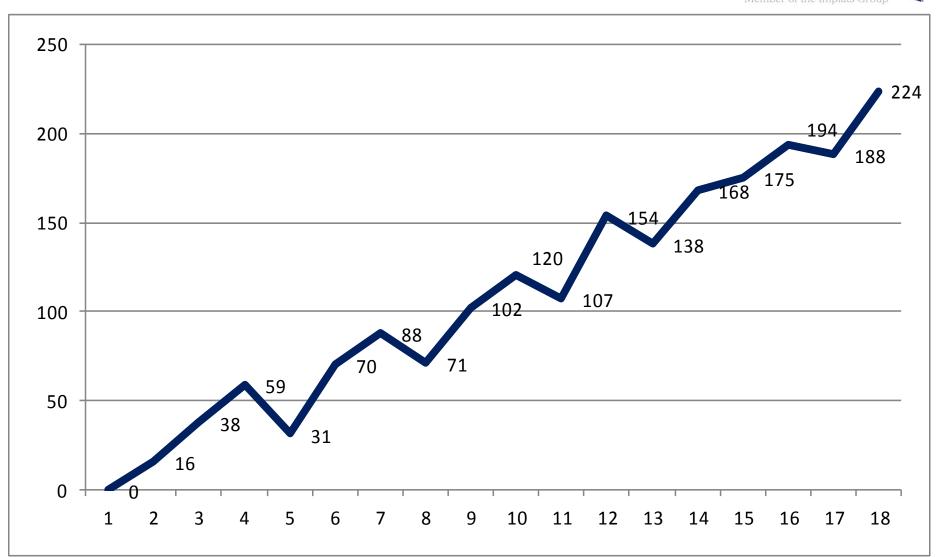
Impala Development Teams: 03 July 2013



First Crew go down at 16 Shaft

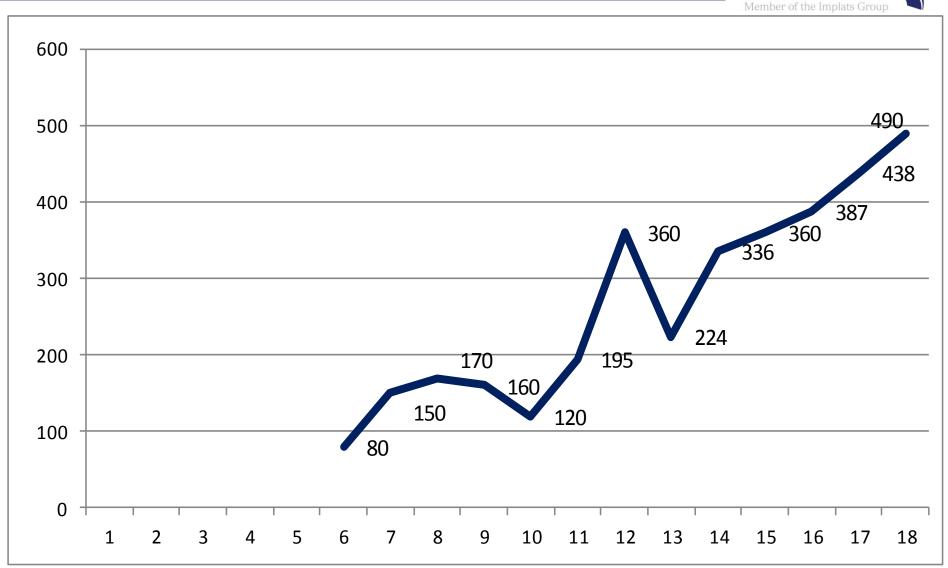
Build-up: Development meters





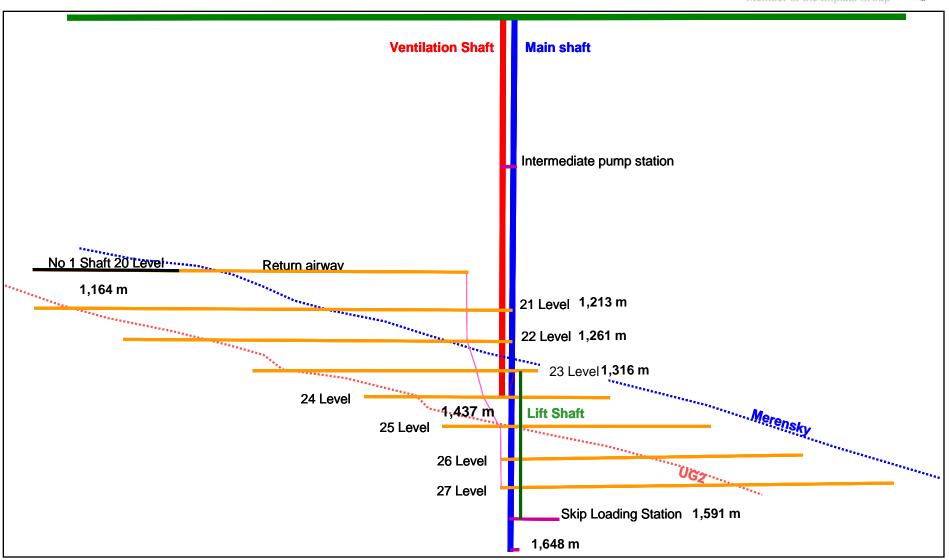
Build up: Stope ca





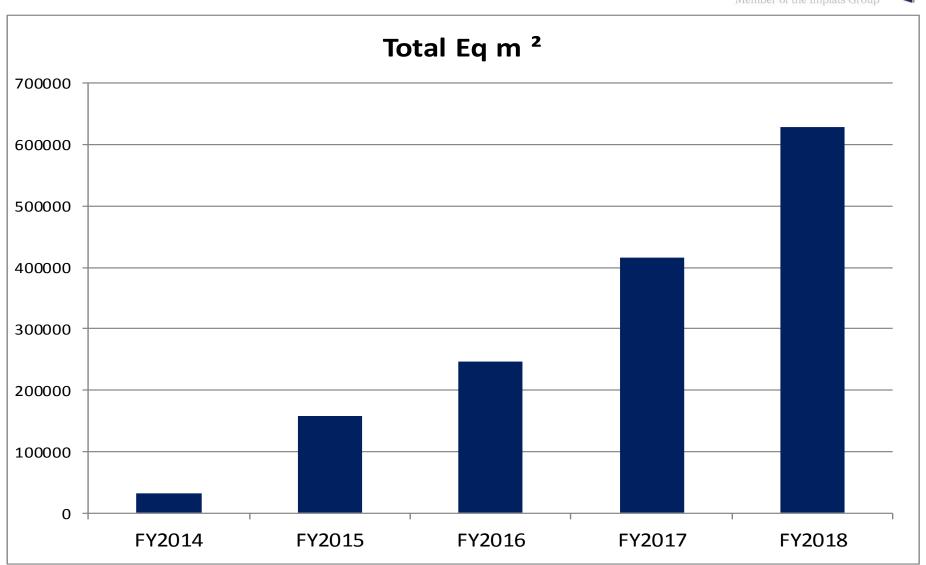
Impala 21 – 24 Level: Shaft Sinkers 25 – 27 level





Forecast 5 Year Build-up





Initiatives



All rail bound development: Drill by Drill Rig

All off reef ends: Shotcrete on the face

➤ All working places: 100% bolts and nets

All underground employees: Rescue packs

Surface control room: 65%

Wi-Fi communication to be installed

- Lamp tracking
- Rolling stock tracking
- Large equipment tracking
- Telephone communication

Initiatives



- > CCTV
 - Stations 50%
 - Loading areas
 - Conveyor belts
 - Any high risk areas
- Guard cars (20 Underground)
- Hagg Loader at the multi blast ends

GST SQD Drill Rigs







Questions?

Thank You

16 Shaft Team